

CLEAN CLAIMS FOR ENTRY

1. A floor panel for elevated floors comprising:

(a) base structure adapted to be supported and providing a load bearing surface;

(b) an inner floor covering adhesively secured to said base structure;

(c) an outer floor covering adhesively secured to said inner floor covering, said inner floor covering extending beyond said outer floor covering so as to present a border along the edge of said inner floor covering.

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2. A floor panel as claimed in claim 1 wherein said outer floor covering presents a decorative surface.

3. A floor panel as claimed in claim 2 wherein said inner floor covering presents another decorative surface.

4. A floor panel as claimed in claim 3 wherein said outer floor covering is comprised of high-pressure laminate.

5. A floor panel as claimed in claim 4 wherein said inner floor covering is comprised of high-pressure laminate.

6. A floor panel as claimed in claim 5 wherein both inner and outer floor coverings include a high wear film.

7. A floor panel for an elevated floor comprising:

(a) a rectangular base structure adapted to be supported at the corners thereof, said base structure providing a load bearing surface;

(b) rectangular inner floor covering co-extensive with said rectangular base and adhesively secured thereto;

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1,2 is metal substantially dark

(c) a separate rectangular outer floor covering secured to said inner floor covering, said inner floor covering extending beyond said outer floor covering so as to present a border along said peripheral edge of said inner floor covering.

8. A floor panel as claimed in claim 7 wherein said inner floor covering presents a dark surface, and said outer floor covering presents a decorative surface.

9. A floor panel as claimed in claim 8 wherein said outer floor covering presents a outer clear resin film.

10. A floor panel as claimed in claim 9 wherein said inner floor covering presents a clear resin film between said inner and outer floor panels.

11. A floor panel as claimed in claim 10 wherein said rectangular base structure is stamped from sheet steel.

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method
low 3546 354
hollow steel
11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66

A method of producing a floor panel for an elevated floor comprising the steps of:

- (a) cutting a rectangular outer floor covering, said outer floor covering including a top wear surface, and an adhesive surface opposite said top wear surface;
- (b) applying an adhesive to said adhesive surface;
- (c) inserting said outer floor covering into a framed jig adapted to receive and retain said outer floor covering in a desired position with said top wear surface inserted first into said jig;
- (d) cutting a rectangular inner floor covering, said inner floor covering extending beyond said outer floor covering so as to present a border along said peripheral edge of said inner floor covering relative said outer floor covering, said inner floor covering including a top and bottom surface;

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- (e) applying an adhesive to said top and bottom surfaces of said inner floor covering;
- (f) inserting said inner floor covering into a framed jig adapted to receive and retain said inner floor covering so as to contact and adhesively secure the inner floor covering to said adhesive surface of said outer floor covering and present a border along the peripheral edge of said inner floor covering;
- (g) applying an adhesive to a rectangular base structure;
- (h) inserting said base structure into said framed jig so as to secure said base structure to said inner floor covering so as to produce said floor panel;
- (i) removing said floor panel from said jig.